# DF-G2 High Speed Expert ${ }^{\text {TM }}$ Dual Display Small Object Counter 

Instruction Manual

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## 1 Product Description

## Advanced sensor with dual digital displays for small object counting applications



- Unique firmware designed to achieve accurate, high speed, low contrast performance for small object detection applications
- Percent-based threshold selectable from $2 \%$ to $50 \%$ for sensitivity adjustment
- Automatic Gain Compensation (AGC) algorithm compensates for dust build-up on fiber optics to extend counting cycle and maintain count accuracy
- Intelligent Dynamic Event Stretcher (DES) minimizing chance for double-counting, even with non-uniform objects (gel caps, washers, etc.)
- Alarm output provides notification upon extended block condition and marginal signal condition
- Totalizer feature allows user to configure output after certain count value is achieved
- Three TEACH methods include Window TEACH, Light Set TEACH, and Dynamic TEACH
- Fast response speeds of $25,50,150,250$, and 500 microseconds
- Easy to read dual digital displays show both signal level and threshold simultaneously
- Simple to use interface for easy setup and programming
- ECO (economy) display mode reduces amplifier power consumption by $25 \%$


## WARNING:

- Do not use this device for personnel protection
- Using this device for personnel protection could result in serious injury or death
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.


### 1.1 Models

| Model | Outputs | Connector 1 |
| :--- | :--- | :--- |
| DF-G2-NC-2M | Single NPN, plus Health Mode output | $2 \mathrm{~m}(6.5 \mathrm{ft})$ cable, 5-wire |
| DF-G2-PC-2M | Single PNP, plus Health Mode output |  |
| DF-G2-NC-Q5 | Single NPN, plus Health Mode output | $150 \mathrm{~mm}(6 \mathrm{in})$ PVC cable with a 5-pin M12 quick disconnect |
| DF-G2-PC-Q5 | Single PNP, plus Health Mode output |  |
| DF-G2-NC-Q7 | Single NPN, plus Health Mode output | Integral 5-pin M8 quick disconnect |
| DF-G2-PC-Q7 | Single PNP, plus Health Mode output |  |

1 Connector options:

- A model with a QD connector requires a mating cordset (see Quick-Disconnect Cordsets on p. 20)
- For 9 m cable, change the suffix 2 M to 9 M in the 2 m model number (example, DF-G2-NC-9M)
- For 150 mm (6 in) PVC cable with a 5-pin M8 QD model, change the suffix 2M to Q3 in the 2 m model number (example, DF-G2-NC-Q3)
- For Q3 and Q7 models, use a 5-pin M8 or a 6-pin M8 mating cordset

DF-G2 High Speed Expert ${ }^{\text {TM }}$ Dual Display Small Object Counter

| Fiber Optic Arrays |  |  |  |
| :---: | :---: | :---: | :---: |
| Models 2 | Detection Window Dimensions | Fiber Exit | Minimum Object Size ${ }^{3}$ |
| PFCVA-10X25-S | $10 \mathrm{~mm} \times 25 \mathrm{~mm}$ | Side exit | 1.5 mm |
| PFCVA-10X25-E |  | End exit |  |
| PFCVA-25X25-S | $25 \mathrm{~mm} \times 25 \mathrm{~mm}$ | Side exit | 3 mm |
| PFCVA-25X25-E |  | End exit |  |
| PFCVA-34X25-S | $34 \mathrm{~mm} \times 25 \mathrm{~mm}$ | Side exit | 4 mm |
| PFCVA-34X25-E |  | End exit |  |

### 1.2 Overview

The DF-G2 Expert Small Object Counter is a high performance plastic fiber optic amplifier that has been optimized for small object counting when using through-beam fiber optic arrays. The setup and configuration of the sensor has been simplified to the steps of applying power to the device with the fiber optic assemblies rigidly mounted in position. The user has access to a comprehensive collection of set-up and configuration parameters, but for most applications the default options will provide superb performance and reliability.
Several unique features of the DF-G2 Expert Small Object Counter sensor make it an ideal problem solver for many counting applications. The sensor includes: a "smart" OFF-delay (Dynamic Event Stretcher - DES) which varies its duration based on the detection event; a totalizing one-shot timer which triggers after a user selectable number of counting events; and an adaptive threshold which compensates for gradual environmental changes extending the useful operating period before a Health Mode output is triggered to indicate preventative maintenance is required.

Figure 1. DF-G2 Model Features


| $\mathbf{1}$ | Output LED |
| :---: | :--- |
| $\mathbf{2}$ | LO/DO Switch |
| $\mathbf{3}$ | RUN/PRG/ADJ Mode Switch |
| $\mathbf{4}$ | Lever Action Fiber Clamp |
| $\mathbf{5}$ | Red Signal Level |
| $\mathbf{6}$ | Green Threshold |
| $\mathbf{7}$ | +/SET/- Rocker Button |

### 1.3 Top Panel Interface

Opening the dust cover provides access to the top panel interface. The top panel interface consists of the RUN/PRG/ADJ mode switch, LO/DO switch, +/SET/- rocker button, dual red/green digital displays, and output LED.

## RUN/PRG/ADJ Mode Switch

RUN PRG ADJ ■

The RUN/PRG/ADJ mode switch puts the sensor in RUN, PRG (Program), or ADJ (Adjust) mode. RUN mode allows the sensor to operate normally and prevents unintentional programming changes via the +/SET/button. PRG mode allows the sensor to be programmed through the display driven programming menu (see Program Mode on p. 8 ). ADJ mode allows the user to perform Expert TEACH/SET methods and Manual Adjust (see Adjust Mode on p. 10 ).

[^0]
## LO/DO Switch

LO DO The LO/DO switch is used to select Light Operate or Dark Operate mode. In Light Operate mode, the output is ON when the sensing condition is above the threshold (for Window SET, the output is ON when the sensing condition is inside the window). In Dark Operate mode, the output is ON when the sensing condition is below the threshold (for Window SET, the output is ON when the sensing condition is outside the window).
+/SET/- Rocker Button
The +/SET/- rocker button is a 3-way button. The +/- positions are engaged by rocking the button left/right. The SET position is engaged by clicking down the button while the rocker is in the middle position. All three button positions are used during PRG mode to navigate the display driven programming menu. During ADJ mode, SET is used to perform TEACH/SET methods. The rocker button is disabled during RUN mode, except when using Window SET, see Window SET on p. 10.

## Red/Green Digital Displays

 threshold or the total counts. During PRG mode, both displays are used to navigate the display driven programming menu.

The output LED provides a visible indication when the output is activated.

## 2 Installation Instructions

### 2.1 Mounting Instructions

## Mount on a DIN Rail

1. Hook the DIN rail clip on the bottom of the DF-G2 over the edge of the DIN rail (1).
2. Push the DF-G2 up on the DIN rail (1).
3. Pivot the DF-G2 onto the DIN rail, pressing until it snaps into place (2).


Mount to the Accessory Bracket (SA-DIN-BRACKET)

1. Position the DF-G2 in the SA-DIN-BRACKET.
2. Insert the supplied M3 screws.
3. Tighten the screws.


Remove from a DIN rail

1. Push the DF-G2 up on the DIN rail (1).
2. Pivot the DF-G2 away from the DIN rail and remove it (2).


### 2.2 Installing the Fibers in a DF-Gx Sensor

Follow these steps to install glass or plastic fibers.

1. Open the dust cover.
2. Move the fiber clamp forward to unlock it.
3. Insert the fiber(s) into the fiber port(s) until they stop.
4. Move the fiber clamp backward to lock the fiber(s).
5. Close the dust cover.


### 2.3 Fiber Adapters

$\Longrightarrow$
Note: If a thin fiber with less than 2.2 mm outer diameter is used, install the fiber adapter provided with the fiber assembly to ensure a reliable fit in the fiber holder. Align the fibers to the end of the adaptors. Banner includes the adapters with all fiber assemblies.


| Fiber Outer Diameter (mm) | Adapter Color |
| :--- | :--- |
| $\varnothing 1.0$ | Black |
| $\varnothing 1.3$ | Red |
| $\varnothing 2.2$ | No adapter needed |

When connecting coaxial-type fiber assemblies to the amplifier, install the single-core (center) fiber to the Transmitter port, and the multi-core (outer) fiber to the Receiver port. This will result in the most reliable detection.


### 2.4 Wiring Diagrams



Key
1 = Brown
$2=$ White
3 = Blue
4 = Black
5 = Gray
( $6=$ no connection)
$\rightleftarrows$
Note: Open lead wires must be connected to a terminal block.

## 3 Operating Instructions

## RUN PRG ADJ <br> 3.1 Run Mode

Run mode allows the sensor to operate normally and prevents unintentional programming changes. The +/SET/- rocker button is disabled during RUN mode, except when using Window SET.
In RUN Mode, the SET function of the +/SET/- rocker button allows the user to toggle between the threshold center value and the total number of counts on the Green display. If the Totalizer function is enabled, the total counts value increments to the programmed value and then starts over at 0 . If the Totalizer function is disabled, the total counts value increments to 9999 and then starts over at 0 . Changing any operational setting causes the total counts value to reset to 0 .


Program (PRG) mode allows the following settings to be programmed in the DF-G2 (refer to Program Mode Flowchart and and Remote Input Flowchart for programming).

Figure 2.


### 3.2.1 TEACH Selection Ething

The DF-G2 can be programmed for one of the following TEACH/SET methods:

- Window SET
- Light SET
- Dynamic TEACH

Note: A TEACH Selection must be selected by programming before TEACH/SET methods can be used.

### 3.2.2 Response Speed [EGP 5Pd

The DF-G2 can be programmed for one of the following Response Speeds:

| Response Speed | Display Range | Crosstalk Avoidance <br> Algorithm | Repeatability |
| :--- | :--- | :--- | :--- |
| $25 \mu \mathrm{~s}$ | $0-4000$ | Disabled | $12 \mu \mathrm{~s}$ |
| $50 \mu \mathrm{~s}$ | $0-4000$ | Disabled | $12 \mu \mathrm{~s}$ |
| $150 \mu \mathrm{~s}$ | $0-4000$ | Disabled | $30 \mu \mathrm{~s}$ |
| $250 \mu \mathrm{~s}$ | $0-4000$ | Enabled | $50 \mu \mathrm{~s}$ |
| $500 \mu \mathrm{~s}$ | $0-9999$ | Enabled | $80 \mu \mathrm{~s}$ |

### 3.2.3 Offset Percent [FF5F| Pct

The Offset Percent is used during the Window, Light, or Dark SET methods. The threshold(s) are positioned a programmable $\%$ offset from the taught condition. The allowable range is $2 \%$ to $50 \%$.

## 

The Totalizer function is a combination of the Total Counts setting and the Totalizer 1-Shot setting. To enable the Totalizer function, set the Total Counts to 1 or greater or set the Totalizer 1-Shot to 1 ms or greater. For example, if the Total Counts value is set to 100, the output signal will only turn on (or off in Light Operate) after 100 objects have been detected in the sensing area. The output pulse width default setting is 10 ms . With the Total 1-Shot setting this output pulse width can be changed from 1 ms to 100 ms .
If the Total Counts is set to off, the Total 1-Shot setting has no function. If the Total Counts is set to off and the Total 1-Shot setting is activated, the Total Counts is automatically set to 1 and can be changed from 1 to 9999 counts.

### 3.2.5 Dynamic Event Stretcher तुप्ता E5

The Dynamic Event Stretcher prevents errant double counts of translucent gel caps and other small objects of that type. When this function is enabled, the output is held on (or off in Light Operate) for a percentage of time longer than the detection event duration. For example, if the Dynamic event Stretcher is set to $50 \%$, a 1 ms event would be stretched to 1.5 ms .

### 3.2.6 Display Readout IFPrERd

The readout of the digital displays can be programmed for the following options:

- Signal/Threshold readout - Numeric (1234) or \% (123P)
- ECO mode - Enabled or Disabled (ECO mode dims the displays to reduce current consumption)
- Display Orientation - Normal (1234) or Flipped (†६てL)


### 3.2.7 Factory Defaults Fetbㅐ dEF

The Factory Defaults menu allows the DF-G2 to be easily restored back to original factory default settings (see Factory Default Settings in Specifications).

### 3.3 Remote Input

The remote input may be used to perform TEACH/SET methods and to program the sensor remotely. Connect a switch between the gray wire of the sensor and ground ( 0 V DC). Pulse the remote input according to the diagram shown in Figure 3 on p . 10. Follow the instructions in the TEACH/SET sections in Adjust Mode on p .10 to perform a TEACH/SET method.
The sensor exits TEACH and remote programming modes after a 60 second timeout. Users may exit TEACH and remote programming modes by setting the remote input low for more than 2 seconds. In either case, the sensor returns to Run mode without saving any new settings.


RUN PRG ADJ

### 3.4 Adjust Mode

Sliding the RUN/PRG/ADJ mode switch to the ADJ position allows the user to perform Expert TEACH/SET methods.

### 3.4.1 Window SET

- Sets window thresholds that extend a programmable \% offset above and below the presented condition
- All other conditions (lighter or darker) cause the output to change state
- Recommended for applications where a product may not always appear in the same place, or when other signals may appear
- See Program Mode for programming the Offset Percent setting (to increase/decrease the window size)

A single sensing condition is presented, and the sensor positions window thresholds a programmable \% offset above and below the presented condition. In LO mode, Window SET designates a sensing window with the Output ON condition inside the window, and the Output OFF conditions outside the window.

Figure 4. Window SET (Light Operate shown)


Output ON and OFF conditions can be reversed using the LO/DO switch.

## Window SET

Follow these steps to perform a Window SET:

## $\triangle$ <br> Note: TEACH Selection must be programmed to wind SEt.

1. Enter Adjust Mode

| Method | Action | Result |
| :---: | :---: | :---: |
| SET Button 4 | Set Mode switch to ADJ ${ }^{\text {RUN PRG ADJ }}$ | Display: Red - Signal Level; Green Threshold <br>  |
|  |  |  |
| Remote Input 5 | No action required; sensor is ready for Window SET method |  |

2. SET Sensing Condition

| Method | Action | Result |
| :---: | :---: | :---: |
| SET Button | - Present sensing condition <br> - Click the SET rocker button | Threshold Condition Accepted Displays read "wInd SEt" then alternate "PASS" with \% Offset ${ }^{6}$; Sensor returns to Adjust mode |
| Remote Input | - Present sensing condition <br> - Single-pulse the remote input | Hind SEt PRES in PEt |
|  |  | Threshold Condition Not Accepted <br> Displays read "wInd SEt" then alternate "FAIL" with minimum \% Offset ${ }^{6}$ for sensing condition; Sensor returns to Adjust mode |
|  |  | H ind 5EtFR IL |
|  |  | 5 是 PEt |

3. Return to RUN Mode
[^1]
## DF-G2 High Speed Expert ${ }^{\text {TM }}$ Dual Display Small Object Counter

| Method | Action | Result |
| :--- | :--- | :--- |
| SET Button | Move Mode switch to Run | RUN PRG ADJ |$\quad$| Display: Red - Signal Level; Green - |
| :--- |
| Window Center (see Figure 5 on p. |
| 12 for instructions on how to display |
| upper and lower thresholds) |

Figure 5. Upper and Lower Thresholds


### 3.4.2 Light SET

- Sets a threshold a programmable \% offset below the presented condition
- Changes output state on any condition darker than the threshold condition
- Recommended for applications where only one condition is known, for example a stable light background with varying darker targets
- See Program Mode for programming the Offset Percent setting (to increase/decrease the window size)

A single sensing condition is presented, and the sensor positions a threshold a programmable \% offset below the presented condition. When a condition darker than the threshold is sensed, the output either turns ON or OFF, depending on the LO/DO setting.

Figure 6. Light SET (Light Operate shown)


## Light SET

Follow these steps to perform a Light SET:
Note: TEACH Selection must be programmed to Lt SEt.

1. Enter Adjust Mode

| Method | Action | Result |
| :---: | :---: | :---: |
| SET Button 7 | Set Mode switch to ADJ RUN PRG ADJ | Display: Red - Signal Level; Green Threshold <br> 1コ근래모 |
| Remote Input 8 | No action is required; sensor is ready for Light SET method |  |

2. SET Sensing Condition

3. Return to RUN Mode

| Method | Action | Result |
| :--- | :--- | :--- |
| SET Button | Move Mode switch to RUN | RUN PRG ADJ |
| Remote Input | No action required; sensor returns to <br> RUN mode automatically | Display: Red - Signal Level; Green - <br> Threshold |

### 3.4.3 Dynamic TEACH

- Teaches on-the-fly
- Establishes a single switching threshold

Dynamic TEACH is best used when a machine or process may not be stopped for teaching. The sensor learns during actual sensing conditions, taking multiple samples of the light and dark conditions and automatically setting the threshold at the optimum level.

Figure 7. Dynamic TEACH (Light Operate shown)


[^2]The output ON and OFF conditions can be reversed using the LO/DO switch.

## Dynamic TEACH

Follow these steps to perform Dynamic TEACH:
$\Longleftrightarrow$ Note: TEACH Selection must be programmed to dYn tcH.

1. Enter Adjust Mode.

| Method | Action | Result |
| :--- | :--- | :--- |
| SET Button 10 | Set Mode switch to ADJ | RUN PRG ADJ |

2. Enter Dynamic TEACH.

| Method | Action | Result |  |
| :--- | :--- | :--- | :--- | :--- |
| SET Button | Click the SET rocker button |  | Display: Flashes "dYn tch" then holds <br> on "1234 dYn" |
| Remote Input | Single-pulse remote input |  |  |

3. Present ON and OFF Conditions.

| Method | Action | Result |
| :--- | :--- | :--- |
| SET Button | Present ON and OFF conditions | Display: Red - Signal Level; Green - <br> Threshold |
| Remote Input | Present ON and OFF conditions | TMr |

4. Exit Dynamic TEACH.

| Method | Action |  | Result |  |
| :---: | :---: | :---: | :---: | :---: |
| SET Button | Click the SET rocker button |  | Displays alternate "PASS" with \% Minimum Difference ${ }^{12}$, Sensor returns to Adjust mode |  |
| Remote Input | Single-pulse remote input | $\square^{\top}-$ | TEACH <br> Display Minimu to Adjus | Not Accepted <br> alternate "FAIL" with \% Difference 12 , Sensor returns mode |
|  |  |  | FR it | 保 P上t |

5. Return to RUN Mode.
[^3]| Method | Action | Result |
| :--- | :--- | :--- |
| SET Button | Move Mode switch to RUN | RUN PRG ADJ |

### 3.4.4 Troubleshooting

## Percent Minimum Difference after TEACH

The Dynamic TEACH method will flash a \% minimum difference on the displays after a PASS or FAIL.

| Value | PASS/FAIL | Description |
| :---: | :---: | :--- |
| 0 to $99 \%$ | FAIL | The difference of the taught conditions does not meet the required minimum |
| 100 to $300 \%$ | PASS | The difference of the taught conditions just meets/exceeds the required minimum, minor <br> sensing variables may affect sensing reliability |
| 300 to $600 \%$ | PASS | The difference of the taught conditions sufficiently exceeds the required minimum, minor <br> sensing variables will not affect sensing reliability |
| $600 \%+$ | PASS | The difference of the taught conditions greatly exceeds the required minimum, very <br> stable operation |

## Percent Offset after SET

The Window and Light SET methods will flash a \% offset on the displays after a PASS or FAIL.

| SET Result | \% Offset Meaning |
| :--- | :--- |
| PASS (with \% Offset) | Displays the \% offset used for the SET method |
| FAIL (with \% Offset) | Displays the minimum required \% offset necessary to PASS the SET method |
| FAIL (without \% Offset) | Presented condition cannot be used for the SET method |

## Health Mode Alarm

The Health Mode Alarm alerts you when preventative maintenance becomes necessary to ensure reliable sensing. The Health Mode output 2 is Active when the system is OK and operating normally. Health Mode output 2 becomes Inactive when the system is in a marginal state because of contamination. The system still operates normally and can detect small objects, but is nearing the alarm state. When the system is completely contaminated and unable to ensure reliable sensing, the system goes into the alarm state. In the alarm state, the discrete output 1 is forced to the blocked state and can no longer be used to detect small objects.

- Threshold Alert thr RLt displays when Health Mode output 2 is inactive because of contamination. The system operates normally but is nearing the alarm state.
- Threshold Error thr Err displays when discrete output 1 is forced to the blocked state and can no longer be used to detect small objects.
The sensor may enter Health Mode Alarm for any of these reasons:

1. When first powered up; the fiber optic array may already be contaminated
2. If the Window SET procedure fails, indicating the fiber optic array is contaminated and the sensor could not set a valid clear-state light level for reliable detection
3. If the fiber optic array is contaminated enough that the auto compensation tracking algorithm cannot sufficiently adjust the thresholds to ensure reliable detection
4. If the fiber optic array is blocked for more than 2 seconds

Return the system to normal operation by cleaning the fiber optic array and performing a Window SET to reset the clear-state light level (see Window SET on p. 10).

## 4 Specifications

## Sensing Beam

Visible red, 635 nm

## Supply Voltage

10 V DC to 30 V DC Class 2 (10\% maximum ripple)
Power and Current Consumption (exclusive of load)
Standard display mode: 960 mW , Current consumption < 40 mA at 24 V DC
ECO display mode: 720 mW , Current consumption < 30 mA at 24 V DC
Supply Protection Circuitry
Protected against reverse polarity and transient overvoltages
Delay at Power-Up
500 milliseconds maximum; outputs do not conduct during this time

## Output Configuration

1 NPN or 1 PNP output, depending on model, plus 1 Health Mode output
Output Rating
100 mA maximum combined load (derate 1 mA per ${ }^{\circ} \mathrm{C}$ above $30^{\circ} \mathrm{C}$ )
OFF-state leakage current: $<5 \mu \mathrm{~A}$ at 30 V DC;
ON-state saturation voltage: NPN: <1.5 V; PNP : < 2 V
Output Protection
Protected against output short-circuit, continuous overload, transient overvoltages, and false pulse on power-up

Output Response Time
$25 \mu \mathrm{~s}$
50 us
$150 \mu \mathrm{~s}$
$250 \mu \mathrm{~s}$
$500 \mu \mathrm{~s}$
Repeatability
$12 \mu \mathrm{~s}$
$12 \mu \mathrm{~s}$
$30 \mu \mathrm{~s}$
$50 \mu \mathrm{~s}$
$80 \mu \mathrm{~s}$

## Connections

PVC-jacketed 2 m or 9 m ( 6.5 ft or 30 ft ) 5 -wire integral cable; or integral 5 pin M8 quick disconnect; or 150 mm ( 6 in ) cable with a 5 -pin M12 quick disconnect; or 150 mm (6 in) cable with a 5-pin M8 quick disconnect For Q3 or Q7 5-pin models, either a 5-pin M8 or a 6-pin M8 mating cordset may be used

## Required Overcurrent Protection



WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations

## Adjustments

3-way RUN/PRG/ADJ Mode Switch
2-way LO/DO Switch
3-way +/SET/- Rocker Button

- Expert-style teaching (Dynamic TEACH, Light/Window SET)
- Response Speed, TEACH Selection, Offset Percent

Totalizer Functions, Dynamic Event Stretcher, Display Readout, Factory Defaults (from top panel or remote input)

- Top panel interface lockout (from remote input only)

Factory Default Settings:

| Setting | Factory Default |
| :--- | :--- |
| Threshold | 3700 (typical) |
| TEACH Selection | Window SET |
| Response Speed | Standard: $250 \mu \mathrm{~s}$ |
| Offset Percent | $2 \%$ |
| Totalizer Counts | OFF |
| Totalizer One-Shot | OFF |
| Dynamic Event Stretcher | $50 \%$ |
| Display Readout | Numeric, ECO disabled, Normal <br> Orientation |

## Indicators

Red 4-digit Display: Signal Level
Green 4-digit Display: Threshold
(In Program Mode, Red and Green displays are used for programming menus)
Yellow LED: Output conducting

## Construction

Black ABS/polycarbonate alloy (UL94 V-0 rated) housing, clear polycarbonate cover
Operating Conditions
Temperature: $-10^{\circ} \mathrm{C}$ to $+55^{\circ} \mathrm{C}\left(+14^{\circ} \mathrm{F}\right.$ to $\left.+131^{\circ} \mathrm{F}\right)$
Storage Temperature: $-20^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}\left(-4^{\circ} \mathrm{F}\right.$ to $\left.+185^{\circ} \mathrm{F}\right)$
Humidity: $90 \%$ at $+60^{\circ} \mathrm{C}$ maximum relative humidity (noncondensing)
Environmental Rating IP50, NEMA 1

## Certifications



Overcurrent protection is required to be provided by end product application per the supplied table.
Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.
Supply wiring leads < 24 AWG shall not be spliced.
For additional product support, go to www.bannerengineering.com.

| Supply Wiring (AWG) | Required Overcurrent Protection (Amps) |
| :---: | :---: |
| 20 | 5.0 |
| 22 | 3.0 |
| 24 | 2.0 |
| 26 | 1.0 |
| 28 | 0.8 |
| 30 | 0.5 |

### 4.1 Dimensions



### 4.2 Fiber Optic Array Dimensions

Figure 8. PFCVA-10X25-S and PFCVA-10X25-E


Figure 9. PFCVA-25X25-S and PFCVA-25X25-E


Figure 10. PFCVA-34X25-S and PFCVA-34X25-E


## 5 Accessories

DIN-35-..
35 mm DIN Rail

| Model | Length |
| :--- | :--- |
| DIN-35-70 | 70 |
| DIN-35-105 | 105 |
| DIN-35-140 | 140 |
| DIN-35-180 | 180 |
| DIN-35-220 | 220 |



Hole center spacing: 35.1
Hole size: $25.4 \times 5.3$

## SA-DIN-CLAMP

- Pair of metal DIN rail end stops; slide onto DIN rail at either side of the sensor stack
- Combination (\#2 Phillips, \#8 standard slotted) set screw



## SA-DIN-BRACKET

- Plastic bracket with mounting screws


Hole center spacing: $A=16, B=25.4, C=15.2$

## SA-DIN-BRACKET-10

- Package of 10 plastic brackets with mounting screws


Hole center spacing: $A=16, B=25.4, C=15.2$
Hole size: $A=\varnothing 3.2, B=\varnothing 3.3, C=\varnothing 4.4$

### 5.1 Quick-Disconnect Cordsets



| 5-Pin Threaded M8 Cordsets-Single Ended |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Model | Length | Style | Dimensions | Pinout (Female) |
| PKG5M-2 | 2 m (6.56 ft) | Straight |  |  |
| PKG5M-5 | 5 m (16.4 ft) |  |  |  |
| PKG5M-9 | 9 m (29.5 ft) |  |  |  |
| PKW5M-2 | 2 m (6.56 ft) | Right Angle |  |  |
| PKW5M-5 | 5 m (16.4 ft) |  |  | 1 = Brown |
| PKW5M-9 | $9 \mathrm{~m}(29.5 \mathrm{ft})$ |  |  | $\begin{gathered} 2=\text { White } \\ 3=\text { Blue } \\ 4=\text { Black } \\ 5=\text { Gray } \\ 6=\text { N.C. } \end{gathered}$ |



## 6 Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product
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[^0]:    2 Custom fiber arrays and mounting configurations are possible. Consult factory for assistance with your small object counting application.
    3 With 2\% threshold offset percentage

[^1]:    4 SET Button: 0.04 seconds $\leq$ "Click" $\leq 0.8$ seconds
    5 Remote Input: 0.04 seconds $\leq T \leq 0.8$ seconds
    6 See Troubleshooting on $p$. 15 for more explanation of the \% Offset displayed after the Window SET method

[^2]:    7 SET Button: 0.04 seconds $\leq$ "Click" $\leq 0.8$ seconds
    8 Remote Input: 0.04 seconds $\leq T \leq 0.8$ seconds
    9 See Troubleshooting on p . 15 for more explanation of the \% Offset displayed after the Light SET method

[^3]:    10 SET Button: 0.04 seconds $\leq$ "Click" $\leq 0.8$ seconds
    11 Remote Input: 0.04 seconds $\leq T \leq 0.8$ seconds
    12 See Troubleshooting on p .15 for more explanation of the \% Minimum Difference displayed after the Dynamic TEACH method.

